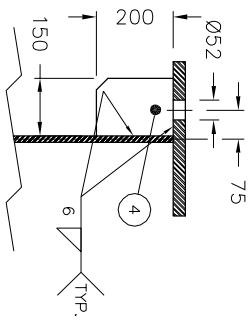
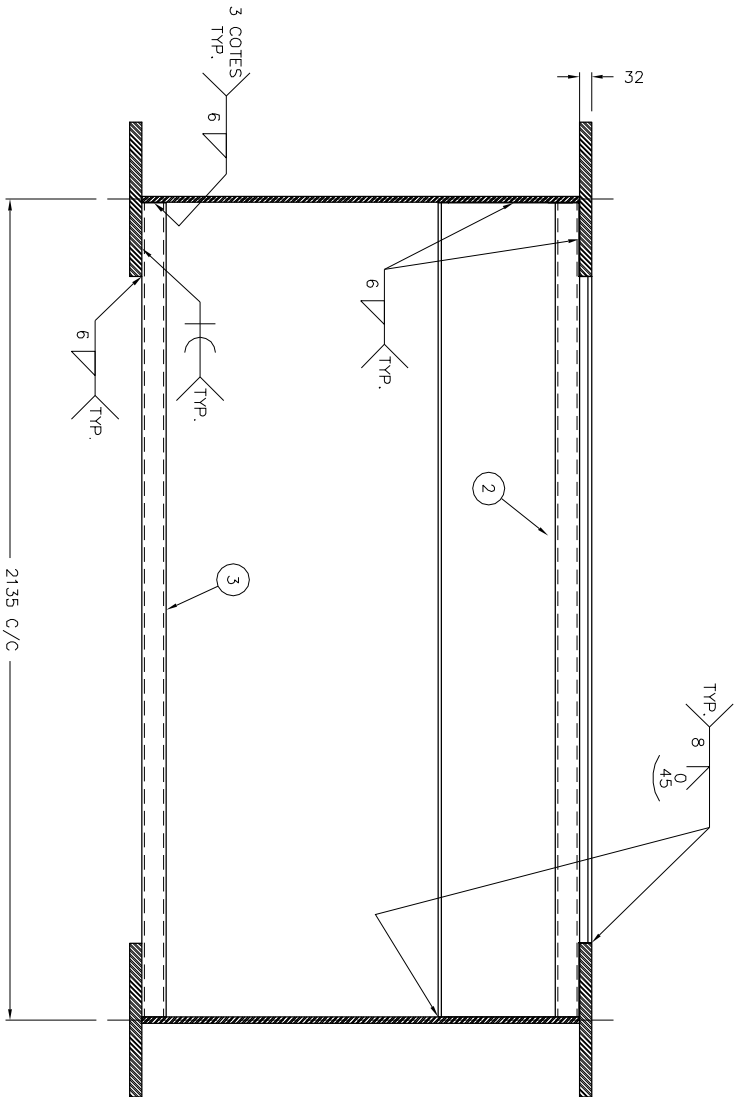
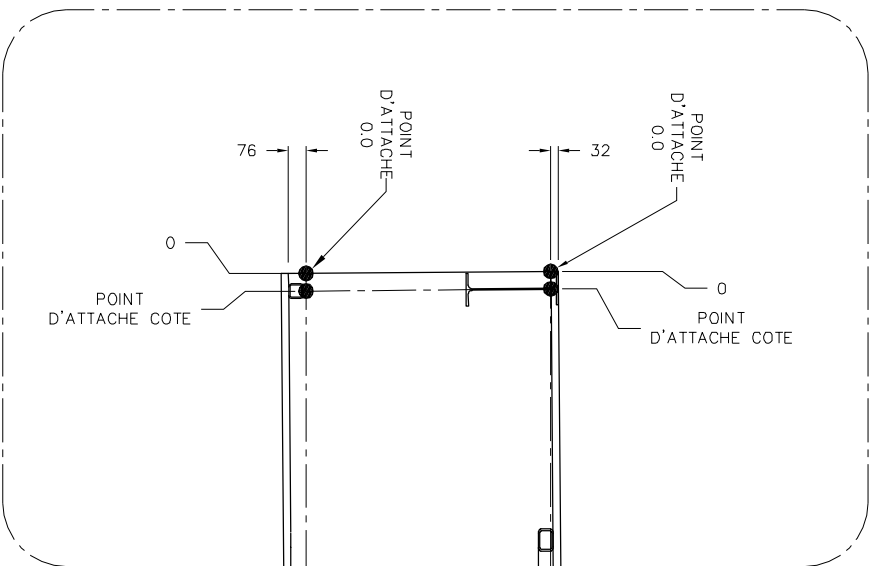


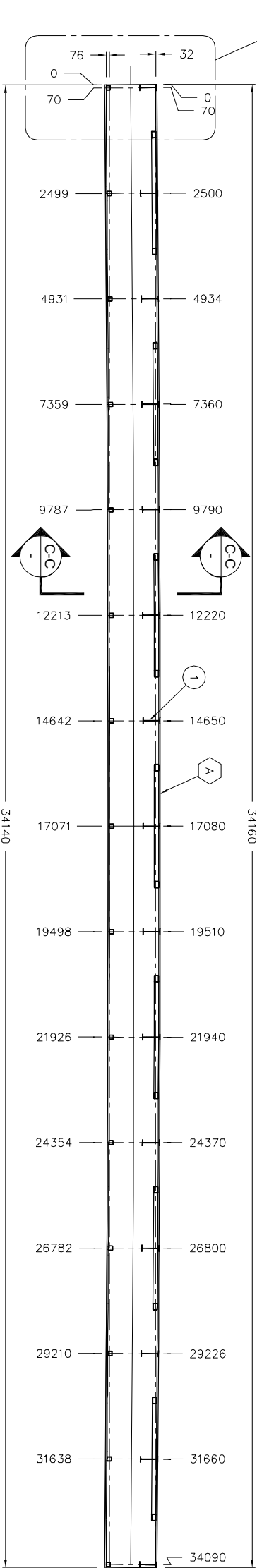
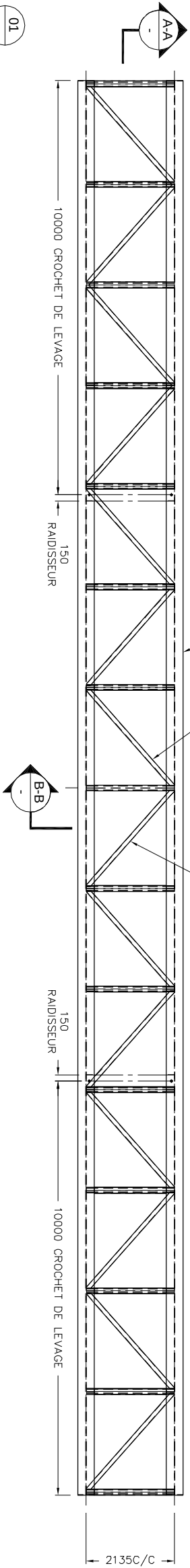
ITEM	QTE	DESCRIPTION	MATL	POIDS	PHASES
A	2	WWF 47" X 224" X 34140 LG.	350W	Kg	-
1	15	W 16" X 26" X 2117 LG.	350W	Kg	S-T
2	14	HSS 4" X 4" X 1/4" X 3218 LG.	350W	Kg	S-T
3	15	HSS 4" X 4" X 1/4" X 2117 LG.	350W	Kg	S-T
4	4	PL. 10 mm X 150 X 200 LG.	350W	Kg	S-T

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NOTES:



DETAIL
TYP. 2 BOUTS



IMPORTANT!
INSTALLER LES ITEMS
#1 & #2 A LA SUITE
POUR EVITER QUE L'ITEM #2
NE PASSE PAS
ENTRE LES ITEMS #1

LEGENDES
C = CORAILLE
D = PERCEUSE
G = GINGNOTTEUSE
P = PLOUE
T = TORCHE MANUEL
O = OXYCOUPAGE (CPS)
U = USINAGE
N = COUPE LASER
ST = SOUS TRAITANCE
Q = QUINCAILLERIE

REVISION	DATE	DESCRIPTION
1	2013-05-30	110-PPA-1000

REVISION	DATE	DESCRIPTION
1	2013-05-30	110-PPA-1000

ASSEMBLAGE
PASSERELLE

110-PPA-1000

No.	QTE	DESCRIPTION	MAT.	PHASE	REMARQUE
A1	30	HSS 4" X 4" X 1/4" X 1062 LG.	350W		
A2	30	C 6 X 10.5 X 1111 LG.	350W		
A3	30	L 3" X 3" X 1/4" X 1111 LG.	350W		
A4	6	C 6 X 10.5 X 6073 LG.	350W		
A5	6	F.P. 10 X 102 X 6073 LG.	350W		

REQUIS: 3 GAUCHES
3 DROITS



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G7B 3N8 Canada
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Fax : (418) 677-1515

NOTES:
-

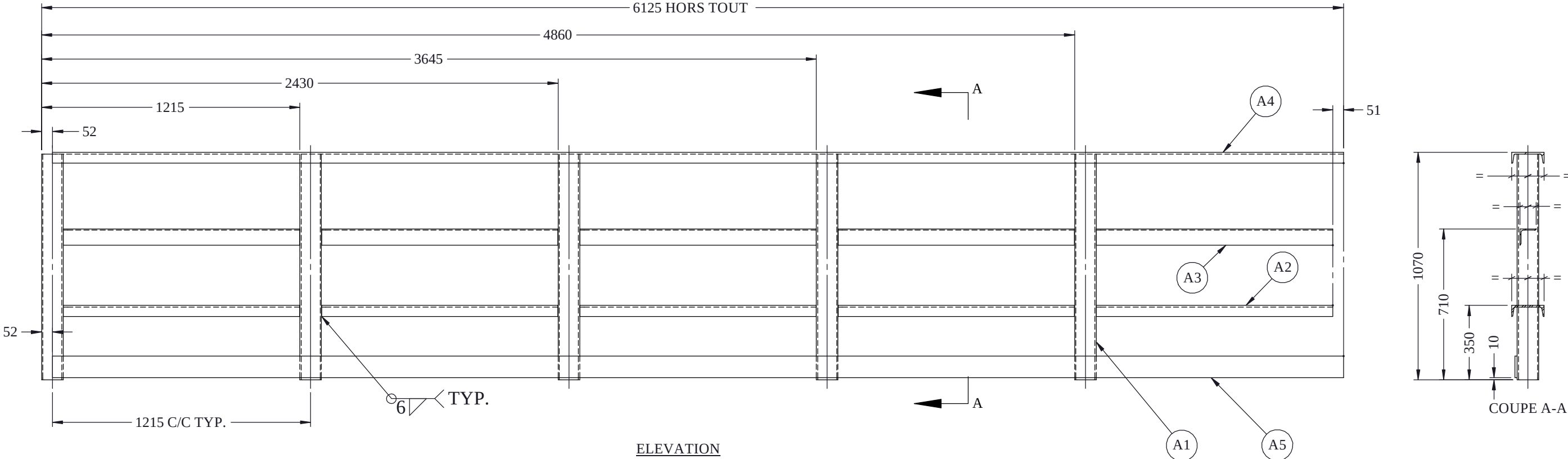
SCEAU :

LEGENDE DES PHASES
C = CISAILLE
D = PERCEUSE
G = GRIGNOTEUSE
P = PLIAGE
S= SCIE
T = TORCHE MANUEL
O = OXYCOUPAGE (CPS)
U = USINAGE
LA = COUPE LASER
ST = SOUS TRAITANCE
Q = QUINCAILLERIE

TOLERANCES GENERALES DE FABRICATION	
DIMENSION	TOLERANCE GENERALE
> 12m	±5.0mm
6m @ 12m	±4.0mm
3m @ 6m	±3.0mm
< 3m	±2.0mm

TOLERANCES USINAGE	
0	±0.5mm
0.0	±0.25mm
0.00	±0.1mm

Révision			
No	DATE	DESCRIPTION	PAR
Projet: P-13-110-SP			
- GARDECORPS SECTION TYP. A			
No projet client: -			
Dessiné par: P.SIMARD			
Vérifié par: C.DELISLE			
Approuvé par:			
Date: 2013-05-22			
Dessin: 110-GC-A			Rév.: 00



No.	QTE	DESCRIPTION	MAT.	PHASE	REMARQUE
B1	20	HSS 4" X 4" X 1/4" X 1062 LG.	350W		
B2	12	L 3" X 3" X 1/4" X 1111 LG.	350W		
B3	12	C 6 X 10.5 X 1111 LG.	350W		
B4	4	C 6 X 10.5 X 4900 LG.	350W		
B5	4	F.P. 10 X 102 X 4849 LG.	350W		
B6	4	C 6 X 10.5 X 1102 LG.	350W		
B7	4	L 3" X 3" X 1/4" X 1102 LG.	350W		

QTE: 2 GAUCHES
2 DROITS



Charle-Bois Inc.

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NOTES:

-

SCEAU :

LEGENDE DES PHASES

C = CISAILLE
D = PERCEUSE
G = GRIGNOTEUSE
P = PLIAGE
S= SCIE
T = TORCHE MANUEL
O = OXYCOUPAGE (CPS)
U = USINAGE
LA = COUPE LASER
ST = SOUS TRAITANCE
Q = QUINCAILLERIE

TOLERANCES GENERALES DE FABRICATION	
DIMENSION	TOLERANCE GENERALE
> 12m	±5.0mm
6m @ 12m	±4.0mm
3m @ 6m	±3.0mm
< 3m	±2.0mm

TOLERANCES USINAGE	
0 = ±0.5mm	
0.0 = ±0.25mm	
0.00 = ±0.1mm	

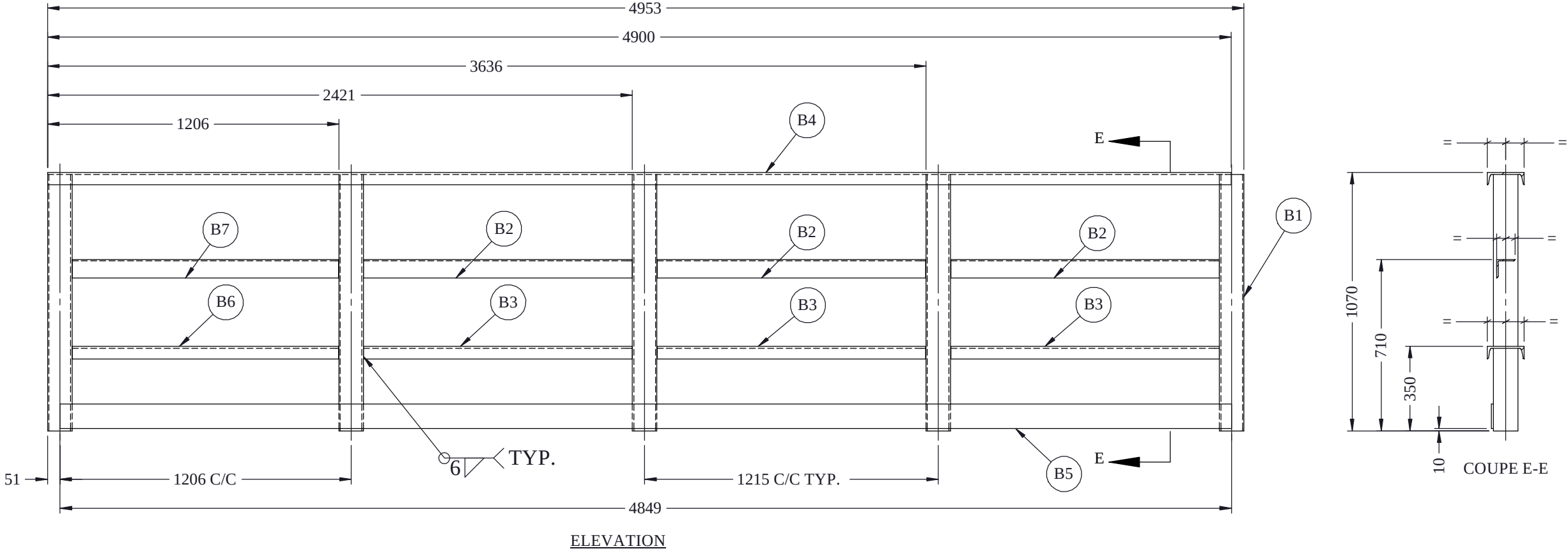
Révision

No	DATE	DESCRIPTION	PAR
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Projet: P-13-110-SP

-
GARDECORPS
SECTION TYP. B

No projet client: -	
Dessiné par:	P.SIMARD
Vérifié par:	C.DELISLE
Approuvé par:	
Date:	2013-05-22
Dessin:	110-GC-B
Rév.:	00



No.	QTE	DESCRIPTION	MAT.	PHASE	REMARQUE
C1	8	HSS 4" X 4" X 1/4" X 1062 LG.	350W		
C2	10	C 6 X 10.5 X 1111 LG.	350W		
C3	10	L 3" X 3" X 1/4" X 1111 LG.	350W		
C4	2	C 6 X 10.5 X 6073 LG.	350W		
C5	2	F.P. 10 X 102 X 6073 LG.	350W		

QTE: 2 REQUIS



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NOTES:
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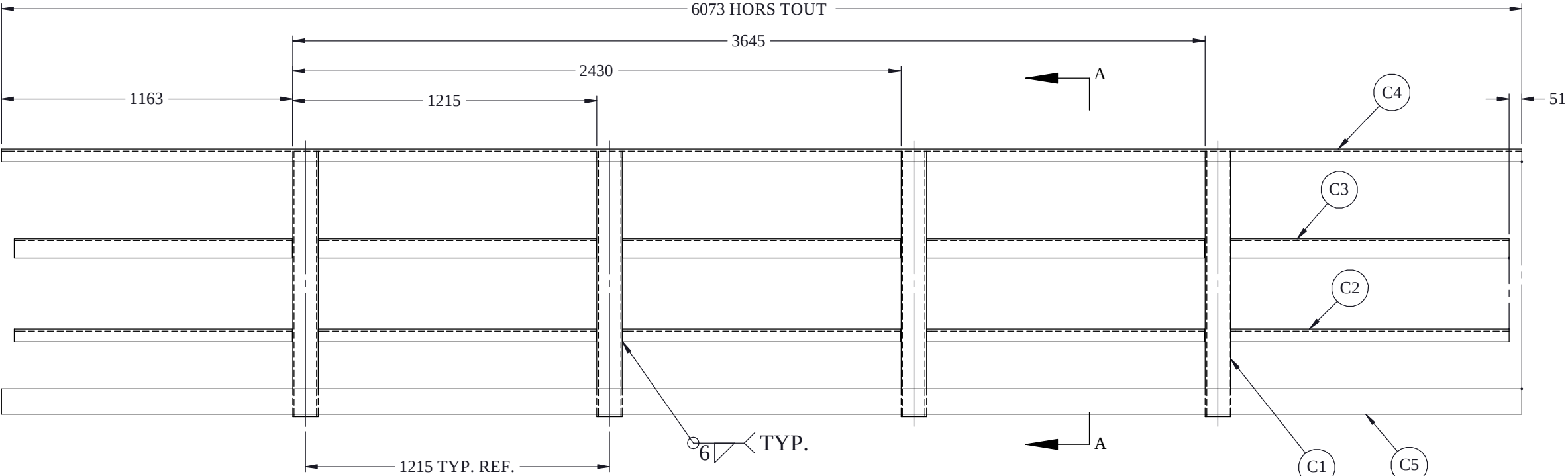
SCEAU :

LEGENDE DES PHASES
C = CISAILLE
D = PERCEUSE
G = GRIGNOTEUSE
P = PLIAGE
S= SCIE
T = TORCHE MANUEL
O = OXYCOUPAGE (CPS)
U = USINAGE
LA = COUPE LASER
ST = SOUS TRAITANCE
Q = QUINCAILLERIE

TOLERANCES GENERALES DE FABRICATION	
DIMENSION	TOLERANCE GENERALE
> 12m	±5.0mm
6m @ 12m	±4.0mm
3m @ 6m	±3.0mm
< 3m	±2.0mm

TOLERANCES
USINAGE
0 = ±0.5mm
0.0 = ±0.25mm
0.00 = ±0.1mm

Révision			
No	DATE	DESCRIPTION	PAR
Projet: P-13-110-SP			
-			
GARDECORPS			
SECTION TYP. C			
No projet client: -			
Dessiné par: P.SIMARD			
Verifié par: C.DELISLE			
Approuvé par:			
Date: 2013-05-22			
Dessin: 110-GC-C		Rév.: 00	



ELEVATION